

**GENERAL TOOLS**

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**HAND REAMERS****HIGH SPEED STEEL METRIC**

SIZE	O/ALL	CUT	FLUTES	PART NO.
2	50	25	4	HR2
2.5	58	29	4	HR2.5
3	62	31	4	HR3
3.5	71	35	4	HR3.5
4	76	38	6	HR4
4.5	81	41	6	HR4.5
5	87	44	6	HR5
5.5	93	47	6	HR5.5
6	93	47	6	HR6
6.5	100	50	6	HR6.5
7	107	54	6	HR7
7.5	107	54	6	HR7.5
8	115	58	6	HR8
8.5	115	58	6	HR8.5
9	124	62	6	HR9
9.5	124	62	6	HR9.5
10	133	66	6	HR10
10.5	133	66	6	HR10.5
11	142	71	6	HR11

SIZE	O/ALL	CUT	FLUTES	PART NO.
11.5	142	71	6	HR11.5
12	152	76	6	HR12
12.5	152	76	6	HR12.5
13	152	76	6	HR13
13.5	163	81	6	HR13.5
14	163	81	6	HR14
14.5	163	81	6	HR14.5
15	163	81	8	HR15
16	175	87	8	HR16
17	175	87	8	HR17
18	188	93	8	HR18
19	188	96	8	HR19
20	201	100	8	HR20
21	201	100	8	HR21
22	215	107	8	HR22
23	215	107	8	HR23
24	231	115	8	HR24
25	231	115	10	HR25

**HAND REAMERS HIGH SPEED STEEL
FRACTIONAL**

SIZE	O/ALL	CUT	FLUTES	PART NO.
3/32	58	29	4	HR3/32
1/8	66	33	4	HR1/8
9/64	71	35	4	HR9/64
5/32	76	38	6	HR5/32
11/64	81	41	6	HR11/64
3/16	87	44	6	HR3/16
13/64	87	44	6	HR13/64
7/32	93	47	6	HR7/32
15/64	93	47	6	HR15/64
1/4	100	50	6	HR1/4
17/64	107	54	6	HR17/64
9/32	107	54	6	HR9/32
19/64	115	58	6	HR19/64
5/16	115	58	6	HR5/16
21/64	115	58	6	HR21/64
11/32	124	62	6	HR11/32
23/64	124	62	6	HR23/64
3/8	133	66	6	HR3/8
25/64	133	66	6	HR25/64
13/32	133	66	6	HR13/32
27/64	142	71	6	HR27/64
7/16	142	71	6	HR7/16
29/64	142	71	6	HR29/64
15/32	152	76	6	HR15/32

SIZE	O/ALL	CUT	FLUTES	PART NO.
31/64	152	76	6	HR31/64
1/2	152	76	6	HR1/2
33/64	152	76	8	HR33/64
17/32	163	81	6	HR17/32
35/64	163	81	8	HR35/64
9/16	163	81	8	HR9/16
37/64	175	87	8	HR37/64
19/32	175	87	8	HR19/32
39/64	175	87	8	HR39/64
5/8	175	87	8	HR5/8
41/64	175	87	8	HR41/64
21/32	175	87	8	HR21/32
43/64	188	93	8	HR43/64
11/16	188	93	8	HR11/16
23/32	188	93	8	HR23/32
3/4	201	100	8	HR3/4
25/32	201	100	8	HR25/32
13/16	201	100	8	HR13/16
27/32	215	107	8	HR27/32
7/8	215	107	8	HR7/8
29/32	215	107	8	HR29/32
15/16	231	115	8	HR15/16
31/32	231	115	8	HR31/32
1	231	115	10	HR1IN