


GENERAL TOOLS

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ADJUSTABLE HAND REAMERS

RANGE INCH	RANGE MM	PART NO.
1/4-9/32	6.35-7.14	AHRA8
9/32-5/16	7.14-7.94	AHRA7
5/16-11/32	7.94-8.73	AHRA6
11/32-3/8	8.73-9.52	AHRA5
3/8-13/32	9.52-10.31	A4 (H1)
13/32-7/16	10.31-11.11	A3 (H2)
7/16-15/32	11.11-11.90	A2 (H3)
15/32-17/32	11.90-13.49	A (H4)
17/32-19/32	13.49-15.08	B (H5)
19/32-21/32	15.08-16.66	C (H6)
21/32-23/32	16.66-18.25	D (H7)
23/32-25/32	18.25-19.84	E (H8)
25/32-27/32	19.84-21.43	F (H9)
27/32-15/16	21.43-23.81	G (H10)
15/16-1.1/16	23.81-26.98	H (H11)
1.1/16-1.3/16	26.98-30.16	I (H12)
1.3/16-1.11/32	30.16-34.13	J (H13)
1.11/32-1.1/2	34.13-38.10	K (H14)
1.1/2-1.13/16	38.10-46.03	L (H15)
1.13/16-2.7/32	46.03-56.35	M (H16)
2.7/32-2.3/4	56.35-69.85	N (H17)
2.3/4-3.11/32	69.85-84.93	O (H18)


ADJUSTABLE MACHINE REAMERS

SIZE	FLUTE	O/ALL	MORSE	PART NO.
3/8"	1"	7"	1	AMR3/8
7/16"	1"	7"	1	AMR7/16
1/2"	1"	8-1/2"	2	AMR1/2
9/16"	1"	8-1/2"	2	AMR9/16
5/8"	1"	8-1/2"	2	AMR5/8
11/16"	1"	8-1/2"	2	AMR11/16
3/4"	1-1/8"	9-1/2"	2	AMR3/4
13/16"	1-1/8"	9-1/2"	2	AMR13/16
7/8"	1-1/4"	10"	3	AMR7/8
15/16"	1-1/4"	10"	3	AMR15/16
1"	1-1/2"	10"	3	AMR1
1-1/16"	1-1/2"	10"	3	AMR1-1/16
1-1/8"	1-3/4"	11"	3	AMR1-1/8
1-3/16"	1-3/4"	11"	3	AMR1-3/16
1-1/4"	2"	11"	3	AMR1-1/4


ADJUSTABLE MACHINE REAMER (CONT.)

SIZE	FLUTE	O/ALL	MORSE	PART NO.
1-5/16"	2"	11"	4	AMR1-5/16
1-3/8"	2"	12"	4	AMR1-3/8
1-7/16"	2"	12"	4	AMR1-7/16
1-1/2"	2-1/4"	12"	4	AMR1-1/2
1-9/16"	2-1/4"	12"	4	AMR1-9/16
1-5/8"	2-1/2"	13"	4	AMR1-5/8
1-11/16	2-1/2"	13"	4	AMR1-11/16
1-3/4"	2-1/2"	13"	4	AMR1-3/4
1-13/16"	2-1/2"	13"	4	AMR1-13/16
1-7/8"	2-3/4"	13-1/2"	4	AMR1-7/8
2"	3"	13-1/2"	4	AMR2
10mm	25mm	178mm	1	AMR10
11mm	25mm	178mm	1	AMR11
12mm	25mm	216mm	2	AMR12
13mm	25mm	216mm	2	AMR13
14mm	25mm	216mm	2	AMR14
15mm	25mm	216mm	2	AMR15
16mm	25mm	216mm	2	AMR16
17mm	25mm	216mm	2	AMR17
18mm	28mm	241mm	2	AMR18
19mm	28mm	241mm	2	AMR19
20mm	28mm	241mm	2	AMR20
21mm	28mm	241mm	2	AMR21
22mm	32mm	254mm	3	AMR22
23mm	32mm	254mm	3	AMR23
24mm	32mm	254mm	3	AMR24
25mm	38mm	254mm	3	AMR25
26mm	38mm	254mm	3	AMR26
27mm	38mm	254mm	3	AMR27
28mm	44mm	279mm	3	AMR28
29mm	44mm	279mm	3	AMR29
30mm	44mm	279mm	3	AMR30
31mm	51mm	279mm	3	AMR31
32mm	51mm	279mm	3	AMR32
33mm	51mm	279mm	4	AMR33
34mm	51mm	305mm	4	AMR34
35mm	51mm	305mm	4	AMR35
36mm	51mm	305mm	4	AMR36
37mm	57mm	305mm	4	AMR37
38mm	57mm	305mm	4	AMR38
40mm	57mm	305mm	4	AMR40
42mm	64mm	330mm	4	AMR42
44mm	64mm	330mm	4	AMR44
45mm	64mm	330mm	4	AMR45
46mm	64mm	330mm	4	AMR46
47mm	70mm	343mm	4	AMR47
48mm	70mm	343mm	4	AMR48
50mm	76mm	343mm	4	AMR50