

Some items are subject to freight charges.

All prices include GST. Plug & lead not supplied on 415 volt machines. Specifications & prices are subject to change without notice.

HAFCO METALMASTER BENCH LATHES

GEARED HEADSTOCK



STAND - \$229 (L142)

38mm
SPINDLE
BORE

AL-320G 320mm x 600mm

(L141)

FEATURES:

- Geared headstock for quick change of spindle speeds
- 38mm spindle bore
- Precision 'V'-beds are hardened and ground
- Two adjustable taper roller bearings support the spindle
- Metric & Imperial thread cutting
- Powered longitudinal and crossfeed

AL-320G PRICE INCLUDES:

160mm 3-jaw chuck with reverse jaws, 200mm 4-jaw chuck, faceplate, fixed steady, travelling steady, change gears, rear splash tray, dead centre, spanners, toolbox & instruction booklet

AL-300 300mm x 600mm

(L192)

FEATURES:

- Back geared belt drive head for very quiet operation
- Precision 'V'-beds are hardened and ground, incorporating a rigid webbed casting
- Change gears for metric and imperial thread cutting
- Adjustable taper roller bearings support the spindle
- 12 spindle speeds, using a back-gearing system from 50 to 1200rpm, gives extreme flexibility in machining
- Quick-change feed gearbox for easy thread cutting
- Dovetailed cross and compound slides
- Dual calibrated (except for saddle handwheel - imperial)
- Automatic longitudinal and cross feeds
- Micro switch cut-out on chuck, belt & change gear guard

AL-300 PRICE INCLUDES:

3-jaw chuck with reverse jaws, 4-jaw chuck, faceplate, fixed and travelling steadies, change gears, dead centre, thread-chasing dial, spanners, toolbox & instruction booklet

BELT-DRIVE HEADSTOCK

NOW WITH
REAR SPLASH
TRAY



STAND - \$249 (L193)

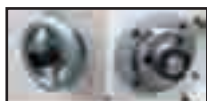
OPTIONAL ACCESSORIES



**Quick Change
Toolpost**
- see Pg37



**Milling
attachment**
- see Pg37



5C Collet Set
- see Pg37



**Coolant
systems**
- see Pg39

SPECIFICATIONS

| MODEL | AL-320G | AL-300 |
|--------------------------|----------------|------------------|
| CODE | L141 | L192 |
| TOOLS TO SUIT | 12mm | 12mm |
| CENTRE HEIGHT | 160mm | 150mm |
| DISTANCE BETWEEN CENTRES | 600mm | 600mm |
| SWING OVER BED | 320mm | 300mm |
| SWING OVER CROSS-SLIDE | 210mm | 140mm |
| SPINDLE NOSE | - | Threaded |
| SPINDLE BORE | 38mm | 36mm |
| TAILSTOCK TAPER | 3MT | 3MT |
| SPINDLE SPEED RANGES | 12(60-1600rpm) | 12(50-1200rpm) |
| LEADSCREW | Metric | Imperial |
| IMPERIAL THREAD RANGE | 9-48TPI | 50(4 - 112TPI) |
| METRIC THREAD RANGE | 0.5 - 4mm | 24(0.25 - 7.5mm) |
| MOTOR | 1HP 240V | 1.5HP/240V |
| WEIGHT (kg) | 260kg | 308kg |



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