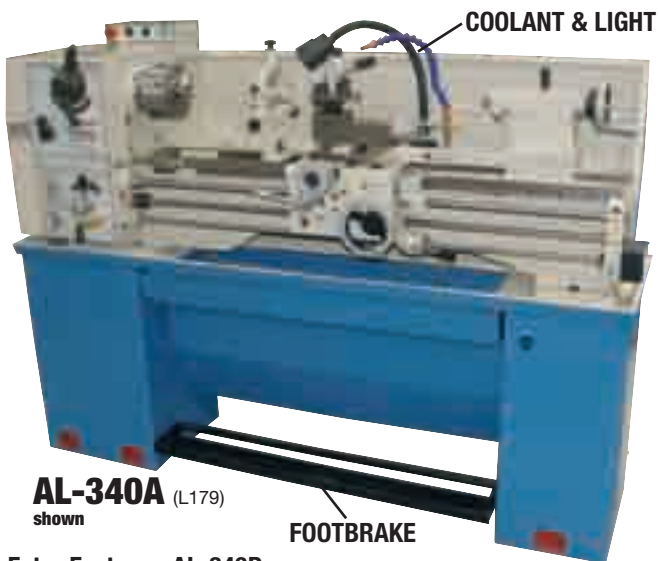


Some items are subject to freight charges.

All prices include GST. Plug & lead not supplied on 415 volt machines. Specifications & prices are subject to change without notice.

HAFCO METALMASTER GEARED HEAD LATHES



AL-340A (L179)
shown

FOOTBRAKE

Extra Features: AL-340D



- AL-340A** 356x1000mm 240V (L179)
- AL-340C** 356x1000mm 415V (L179C)
- AL-340D** 356x1000mm 240V DRO (L179D)

FEATURES:

- Precision 'V'-beds are hardened and ground
- Enclosed quick-action feed gearbox for thread cutting
- Micro-adjustable length-stop on bedway for accurate repetitive operation
- Adjustable taper roller bearings support the spindle
- Change gears for metric and imperial thread cutting
- **AL-340A/D:** 2HP/240V motor 8-speed(70-2000rpm)
- **AL-340C:** 2HP/415V motor 8-speed(70-2000rpm)
- Includes stand, footbrake, Slide out chip tray, coolant and light
- **AL340C/D:** CE Guarding on LeadScrew, Chuck & Change Gears
- **AL340D:** 2-Axis Easson Digital Readout & quick change toolpost

AL-340A/C/D PRICE INCLUDES:

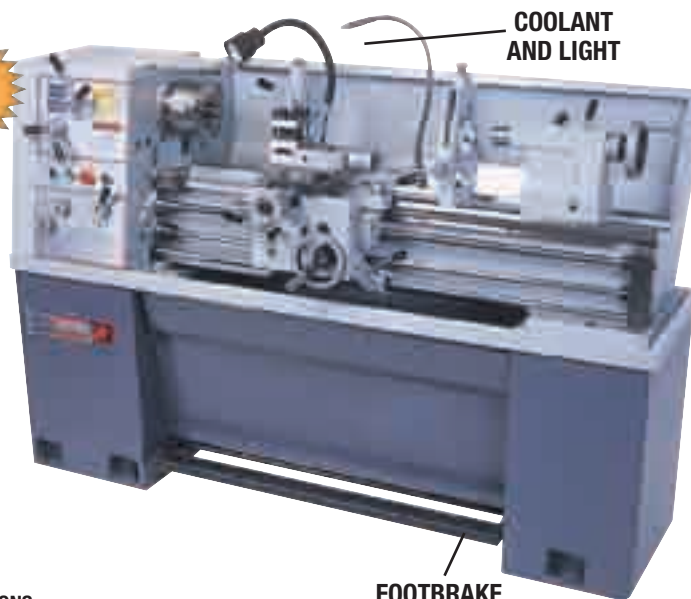
3-jaw chuck with reverse jaws, 4-jaw chuck, faceplate, fixed & travelling steadies, change gears, dead centre & thread-chasing dial

AL-540C (L188)
356mm x 1000mm (240Volt)

AL-540D (L189)
356mm x 1000mm (415Volt)

FEATURES:

- Adjustable taper roller bearings support the spindle
- Precision 'V'-beds are hardened and ground
- Enclosed quick-action feed gearbox for thread cutting
- Change gears for metric and imperial thread cutting
- AL-540C – 3HP/240V motor 8-speed(90-1800rpm)
- AL-540D – 3.2HP/415V motor 16-speed(45-1800rpm)
- Overload clutch on powerfeed
- D1-4 camlock spindle for quick chuck changes and safe reverse-direction turning. ISO standard
- Micro-adjustable length-stop on bedway for accurate repetitive operation



COOLANT AND LIGHT

FOOTBRAKE

SPECIFICATIONS

MODEL	AL-340A/D	AL-340C	AL-540C	AL-540D
CODE	L179/D	L179C	L188	L189
TOOLS TO SUIT	16mm	16mm	20mm	20mm
CENTRE HEIGHT	178mm	178mm	178mm	178mm
DISTANCE BETWEEN CENTRES	1000mm	1000mm	1000mm	1000mm
SWING OVER BED	356mm	356mm	356mm	356mm
SWING OVER CROSS-SLIDE	210mm	210mm	220mm	220mm
SWING OVER GAP	515mm	515mm	506mm	506mm
SPINDLE NOSE	D1-4	D1-4	D1-4	D1-4
SPINDLE BORE	39mm	39mm	38mm	38mm
TAILSTOCK TAPER	3MT	3MT	3MT	3MT
SPINDLE SPEED RANGE	8(70-2000)	8(70-2000)	8(90-1800)	16(45-1800)
LEADSCREW	Metric	Metric	Metric	Metric
IMPERIAL THREAD RANGE	32(4-56TPI)	32(4-56TPI)	40(4-112TPI)	40(4-12TPI)
METRIC THREAD RANGE	48(0.4-7.0mm)	48(0.4-7.0mm)	48(0.45-7.5mm)	48(0.45-7.5mm)
MOTOR	2HP/240V	2HP/415V	3HP/240V	3.2HP/415V
WEIGHT (kg)	565kg	565kg	880kg	880kg

AL-540C/D PRICE INCLUDES:

3-jaw chuck with reverse jaws, 4-jaw chuck, faceplate, fixed & travelling steadies, change gears, dead centre & thread-chasing dial, cast iron cabinet stand, splash tray, footbrake, low-voltage worklight, coolant system and slide out chip tray

OPTIONAL ACCESSORIES

Digital Readouts
- see Pg44



Lathe Tooling
- see Pg34-36

