

Some items are subject to freight charges.
 All prices include GST. Plug & lead not supplied on 415 volt machines.
 Specifications & prices are subject to change without notice.

HAFCO METALMASTER GEARED HEAD LATHES

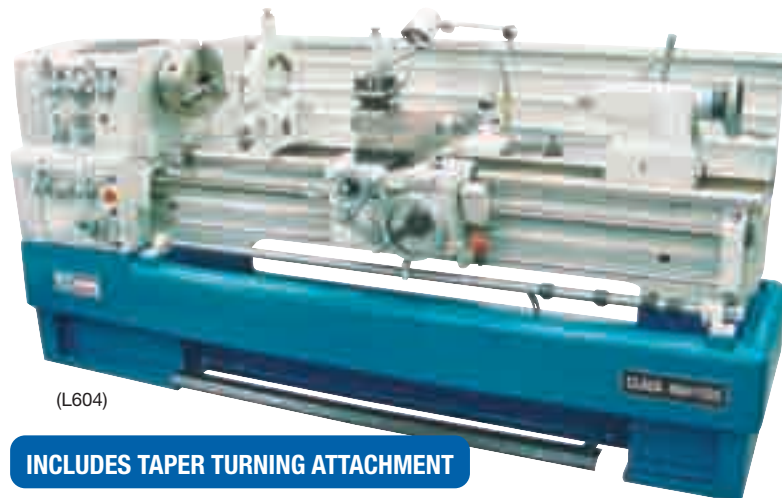
CL-40A

410mm x 1000mm

(L600)

with factory fitted 2-axis DRO

(L600D)



(L604)

INCLUDES TAPER TURNING ATTACHMENT

CL-60A

460mm x 1500mm

(L604)

with factory fitted 2-axis DRO

(L604D)

FEATURES CL-40A & CL60A:

- Triple bearing headstock
- 58mm spindle bore
- One-piece cast iron base for more rigidity
- 12 spindle speeds from 25 to 2000 rpm
- D1-6 camlock spindle. ISO standard
- Micro-adjustable bed stop, as well as a 4 position length feed knock-out
- Precision 'V'-beds and headstock gears all hardened and ground, with adjustable taper roller bearings supporting the spindle
- 300mm Bed width
- THREADS: Metric, imperial, module and diametrical
- 5.5kW/415V main motor

CL-68A

510mm x 1500mm

(L625)

with factory fitted 2-axis DRO

(L625D)

FEATURES:

- Triple bearing headstock
- Large 350mm wide bedway
- High quality one-piece cast iron base
- 12 spindle speeds from 25 to 1600 rpm
- D1-8 camlock spindle. ISO standard
- 4-position length feed knock-out
- Coolant system and Halogen Lamp included
- Large 80mm spindle bore
- Includes Taper Turning
- 7.5kw/415V main motor
- Precision 'V'-beds and headstock gears all hardened and ground, with adjustable taper roller bearings supporting the spindle

80mm
BORE

350mm wide Bedway



INCLUDES TAPER TURNING ATTACHMENT

EASSON DIGITAL READOUT

Digital Readouts
- see Pg44



- State of the art electronics
- Inch/mm Display
- 199 tool offsets
- Cone calculation
- Radius & Diameter modes

CL-40A, CL-60A & CL-68A PRICE INCLUDES:
 3-jaw chuck with reverse jaws, 4-jaw chuck, faceplate, dead centre, coolant system, splashtray, worklight, fixed & travelling steadies, footbrake, spindle reducing bush, taper turning attachment, toolbox & instruction booklet

SPECIFICATIONS

MODEL	CL40A	CL60A	CL-68A
CODE	L600/D	L604/D	L625/D
TOOLS TO SUIT	25mm	25mm	25mm
CENTRE HEIGHT	205mm	230mm	255mm
DISTANCE BETWEEN CENTRES	1000mm	1500mm	1500mm
TAILSTOCK TAPER	4MT	4MT	5MT
SWING OVER GAP	640mm	690mm	738mm
SWING OVER BED	410mm	460mm	510mm
SWING OVER CROSS-SLIDE	224mm	274mm	300mm
SPINDLE NOSE	D1-6	D1-6	D1-8
SPINDLE BORE	58mm	58mm	80mm
SPINDLE SPEED RANGE	12(25-2000rpm)	12(25-2000rpm)	12(25-1600rpm)
LEADSCREW	Metric(6mm)	Metric(6mm)	Metric(6mm)
IMPERIAL THREAD RANGE	60(2-112TPI)	60(2-112TPI)	60(2-112TPI)
METRIC THREAD RANGE	41(0.1-14mm)	41(0.1-14mm)	47(0.2-14mm)
MOTOR 415V	5.5kW (7.5HP)	5.5kW (7.5HP)	7.5kW (10HP)
WEIGHT (kg)	2045kg	2385kg	2335kg