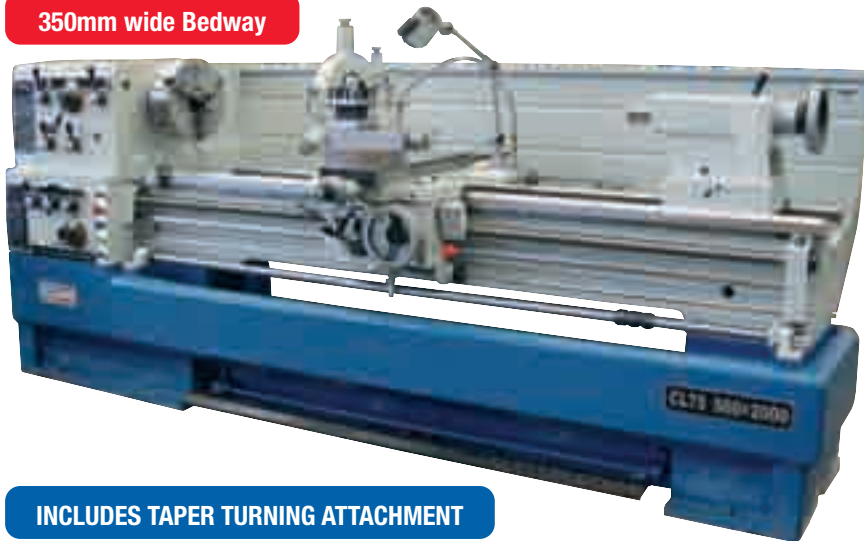


Some items are subject to freight charges.

All prices include GST. Plug & lead not supplied on 415 volt machines. Specifications & prices are subject to change without notice.

# HAFCO METALMASTER GEARED HEAD LATHES

350mm wide Bedway



INCLUDES TAPER TURNING ATTACHMENT

### CL-75 PRICE INCLUDES:

3-jaw chuck with reverse jaws, 4-jaw chuck, faceplate, dead centre, coolant system, splashtray, worklight, fixed and travelling steadies, spindle reducing bush, taper turning attachment, toolbox & instruction booklet

## CL-75 560mm x 2000mm

(L626)

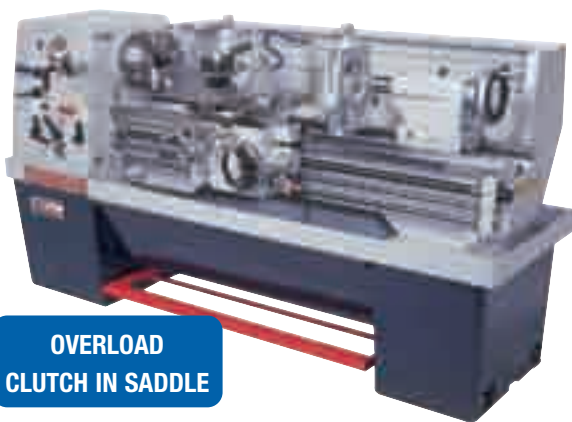
with factory fitted 2-axis DRO

(L626D)

### FEATURES:

- Triple bearing headstock
- Large 350mm wide bedway
- High quality one-piece cast iron base
- 12 spindle speeds from 25 to 1600 rpm
- D1-8 camlock spindle. ISO standard
- 4-position length feed knock-out
- Coolant system and Halogen Lamp included
- Precision 'V'-beds and headstock gears all hardened and ground, with adjustable taper roller bearings supporting the spindle
- 7.5kW/415V main motor

## DASHIN PRECISION LATHES



OVERLOAD  
CLUTCH IN SADDLE

## CHAMPION 380mm x 1250mm

(L254)

MANUFACTURED  
IN TAIWAN

### FEATURES:

- Precision Taiwanese machine, sold for over 20 years
- 16 spindle speeds from 25 to 2000 rpm in geometric progression
- Manually operated one-shot oil lubrication for all slideways
- Precision 'V'-beds and headstock gears all hardened and ground, with adjustable taper roller bearings supporting the spindle
- Metric, imperial, module and diametric pitch thread cutting

### CHAMPION PRICE INCLUDES:

3-jaw chuck with reverse jaws, 4-jaw chuck, faceplate, spindle reducing bush, 2 x dead centres, coolant system, fixed and travelling steadies

## OPTIONAL ACCESSORIES

### QUICK CHANGE TOOLPOST

- Manufactured from carburised and hardened steel
- All bearing surfaces are precision ground to ensure rigidity
- Handy lathe accessory for tool rooms and general engineering shops
- Ease of operation cuts set-up time by 90%
- No shims are required to adjust tools to correct centre height
- Easily fitted to most centre lathes

(L297)



for Tooling - see Pg37

### SPECIFICATIONS

MODEL	CL-75	CHAMPION
CODE	L626/D	L254
TOOLS TO SUIT	25mm	25mm
CENTRE HEIGHT	280mm	195mm
DISTANCE BETWEEN CENTRES	2000mm	1250mm
TAILSTOCK TAPER	5MT	4MT
SWING OVER GAP	788mm	580mm
SWING OVER BED	560mm	390mm
SWING OVER CROSS-SLIDE	350mm	240mm
SPINDLE NOSE	D1-8	D1-6
SPINDLE BORE	80mm	55mm
SPINDLE SPEED RANGE	12(25-1600rpm)	16 speeds (25-2000rpm)
LEADSCREW	Metric(6mm)	-
IMPERIAL THREAD RANGE	60(2-112TPI)	40(2-72TPI)
METRIC THREAD RANGE	47(0.2-14mm)	39(0.2-14mm)
MOTOR 415V	7.5kW (10HP)	5.5kW (7.5HP)
WEIGHT (kg)	2720kg	1500kg



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