

Some items are subject to freight charges.
 All prices include GST. Plug & lead not supplied on 415 volt machines.
 Specifications & prices are subject to change without notice.

HAFCO METALMASTER PRECISION MILLING MACHINES

BM-62VE 415V

with factory fitted 3-axis DRO

(M598D)

FEATURES BM-62VE:

- 3-Axis Easson Digital Read Out
- 5HP 415V motor, Variable-speed
- Hardened & ground worktable & slideways
- Square "Y & Z"-axis slideways
- Meehanite castings for high strength & minimal deformation
- Chrome & ground quill
- Taiwanese leadscrew, nuts & bevel gears
- Seimens electrics
- Taiwanese heavy-duty (X) long power feed
- Elevating motor for Z-axis
- Taiwanese Heavy duty "Align AL500S" X & Y-Axis powerfeed
- 105mm chrome & ground quill
- Head tilts $\pm 45^\circ$ front to back
- Head swivels 90° left and right
- Coolant system, Halogen light & chiptray
- Drill depth stop
- Drawbar M16
- Mechanical spindle brake
- Toolbox and Manual

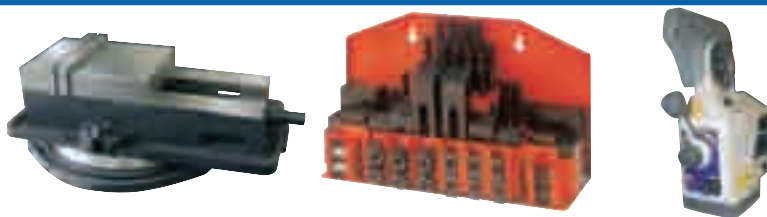


BM-62VE (M598D)

BM-22/52VE/62VE PRICE INCLUDES:

Drawbar, splashtray, one-shot lubrication,
 coolant system, slideway covers,
 X axis powerfeed, halogen lamp,
 6" angle lock vice, & clampkit

BM-22/52VE/62VE INCLUDE THESE ACCESSORIES



MODEL	BM-22A	BM-22	BM52VE	BM62VE
CODE	M593/M593D	M594/M594D	M596D	M598D
Turret Head and Ram	Standard	Standard	Heavy	Heavy
Type of table powerfeed	Med.Duty long(x)	Med.Duty long(x)	H/Duty long(X) , Rapid(Z)	H/Duty long(X&Y) , Rapid(Z)
Type of slides	Dovetail (X & Z), Square (Y)	Dovetail (X & Z), Square (Y)	Dovetail (X), Square (Y&Z)	Dovetail (X), Square (Y&Z)
Table size	230 x 1244mm	230 x 1244mm	254 x 1370mm	254 x 1370mm
T-Slot	5/8"	5/8"	5/8"	5/8"
Table travel	760mm	760mm	865mm	865mm
Cross travel	305mm	305mm	420mm	420mm
Knee travel	405mm	405mm	370mm	370mm
Quill travel/diameter	127mm/86mm	127mm/86mm	127mm/86mm	130mm/105mm
Quill feed rate/rev	0.04mm, 0.08mm, 0.15mm	0.04mm, 0.08mm, 0.15mm	0.04mm, 0.08mm, 0.15mm	0.04mm, 0.08mm, 0.15mm
Spindle taper	30INT	30INT	40INT	40INT
Spindle motor	3HP 240V	3HP 415V	5HP (415V)	5HP (415V)
Spindle speeds	8	16	Variable	Variable
Spindle r.p.m.	80-2720rpm	66-4540rpm	420-3750rpm	420-3750rpm
Overall height	2057mm	2057mm	2184mm	2184mm
Weight (kg)	1100kg	1100kg	1550kg	1600kg



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