

Some items are subject to freight charges.
 All prices include GST. Plug & lead not supplied on 415 volt machines.
 Specifications & prices are subject to change without notice.

HAFCO TOOLMASTER MILLING MACHINE ACCESSORIES

COLLET CHUCK SETS

3MT x ER32

(C922B)

6-piece set includes:

- 3MT Collet chuck & spanner
- 6 Collets covering metric & imperial
- Blow mould case

(C922B)



COLLETS COVER SHANKS

	Metric	6mm	8mm	10mm	12mm	16mm	20mm
Imperial	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	

ER32 COLLET AND CHUCK SETS

CODE	TAPER	NO. of COLLETS	PRICE
C922A	3MT		
C923	R8	6-PIECE SET	
C924	NT30		
C925	NT40		
C926	3MT		
C927	R8		
C928	NT30	18-PIECE SET	
C929	NT40		
C929A	BT40		

ER32 COLLET SETS (without chuck and spanner)

CODE	PCE/SET	RANGE
C921	6	6, 8, 10, 12, 16, 20, (Requires 7,13 to cover imperial shanks)
C922	18	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20

All ER Collet & Chuck sets include:

Collets and chucks as listed, spanner and blow-mould case (C922)



(C966)

ER40 COLLET AND CHUCK SETS

CODE	TAPER	NO. of COLLETS	PRICE
C960	R8		
C961	NT30	7-PIECE SET	
C962	NT40		
C964	R8		
C965	NT30	23-PIECE SET	
C966	NT40		
C967	BT40		

ER40 COLLET SETS (without chuck and spanner)

CODE	PCE/SET	RANGE
C957	7	6, 8, 10, 12, 16, 20, 25 (Requires 7,13 & 26 to cover imperial shanks)
C958	23	4, 5, 6, 7, 8, 9,10, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26



INDIVIDUAL COLLETS

All collets are hardened and ground, ER collets allow for 1mm adjustment in each

DESCRIPTION	PRICE
R8 COLLETS	
METRIC (C028-C032) 6,10,12,16,20mm x 7/16"DB	
IMPERIAL (C033-C037) 1/4", 3/8", 1/2", 5/8", 3/4" x 7/16"DB	
3MT COLLETS	
METRIC (C133-C136) 6,10,12,16mm x 1/2"DB	
IMPERIAL (C128-C132) 1/4", 3/8", 1/2", 5/8", 3/4" x 1/2"DB	
5C COLLETS SETS	
7Pce Metric Set (C982)	
7Pce Imperial Set (C982A)	
24Pce Metric 3-26mm Set (C984)	

DESCRIPTION	PRICE
ER16 COLLETS (C822-C830)	
1 to 10 in 1mm Increments	
ER32 COLLETS (C903-C920)	
3 to 20 in 1mm Increments	
ER40 COLLETS (C934-C956)	
4 to 26 in 1mm Increments	
SC32 COLLETS (C970-C978)	
6,10,12,16,20,25mm	



COLLET SETS ER16, ER20 & ER25

■ Precision collets to standard accuracy of 0.015mm

CODE	Size	Pieces Set	Range (mm)	PRICE
C821	ER11	7	1,2,3,4,5,6,7	
C831	ER16	10	1,2,3,4,5,6,7,8,9,10	
C850	ER20	12	2,3,4,5,6,7,8,9,10,11,12,13	
C860	ER25	15	2,3,4,5,6,7,8,9,10,11,12,13,14,15,16	

Pictures of ER16, ER20 & ER25 sets not shown

ER COLLET CHUCKS



(C114)

ER collet chucks R8, NT30, NT40, 3MT
 Manufactured to DIN standards

CODE	COLLET TYPE	TAPER	PRICE
C104	ER-16	3MT	
C105	ER-32	3MT	
C106	ER-32	R8	
C110	ER-32	NT-30	
C112	ER-32	NT-40	
C138	ER-40	R8	
C111	ER-40	NT-30	
C114	ER-40	NT-40	

ER STRAIGHT COLLET CHUCKS



CODE	COLLET TYPE	øDxL(mm)	PRICE
C836	ER-16	20 x 100	
C854	ER-20	25 x 100	
C864	ER-25	25 x 100	
C931	ER-32	32 x 100	
C930	ER-32	40 x 100	

ER SPANNERS & NUTS



Spanners and nuts are available to suit ER collet chucks

CODE	SPANNERS	PRICE
C840	ER-16	
C861	ER-25	
C932	ER-32	
C969	ER-40	
CODE	NUTS	PRICE
C116	ER-16 HEX NUT	
C117	ER-32 PLAIN NUT	
C118	ER-40 BALL BEARING NUT	