

HAFCO TOOLMASTER MILLING ACCESSORIES

PARALLEL SETS

Precision ground to 0.0003" tolerance

- (M250)- 6" long in a hardwood case
- (M252)- 150mm long in a hardwood case
- (M253)- Both 100 & 150mm long in a plastic case

- 4 Matched Pairs Set (M250)
- 9 Matched Pairs Set (M252)
- 9 Matched Pairs Set (M253)



SWIVEL ANGLE PLATES

- 3 Machined T-slots for easy mounting
- Calibrated angle scale to 1°
- Adjustable angle from 0-90°

L	W	H	
152 x 203	127mm		(M199)
203 x 255	165mm		(M200)



QUALITY CAST IRON

ANGLE PLATES

- Open side plain angle plates

PRECISION GROUND		
112 x 88	75mm	(M242)
150 x 125	112mm	(M243)
200 x 150	125mm	(M244)
MACHINED FINISH		
230 x 180	150mm	(M245)
250 x 200	150mm	(M246) Webbed Type



QUALITY CAST IRON

CAST IRON VEE BLOCKS

- Precision ground
- Price includes a matched pair

- 3" 75 x 50 x 50 (V003)
- 4" 100 x 63 x 63 (V004)
- 6" 150 x 50 x 100 (V006)

- 63 x 50 x 50 (V010)
- Vee Block manufactured from Alloy Steel
- Price includes a matched pair & one clamp



FACE MILL ARBORS

CODE	SIZE	DRAWBAR	PRICE
M562	MT3 x 22mm	1/2"	
M563	MT3 x 27mm	1/2"	
M535	R8 x 22mm	7/16"	
M536	R8 x 27mm	7/16"	
M537	R8 x 32mm	7/16"	
M540	NT30 x 22mm	12mm	
M542	NT30 x 27mm	12mm	
M544	NT30 x 32mm	12mm	
M550	NT40 x 22mm	16mm	
M552	NT40 x 27mm	16mm	
M554	NT40 x 32mm	16mm	
M555	NT40 x 40mm	16mm	



R8



40INT

Stub mill arbors also available

SLOT & END MILLS



Cutters use (ISO) Tips APMT1035PDER (L059)

CODE	DIA	LENGTH	TIPS	TYPE	PRICE
M519	12mm	80mm	1	SLOT	
M520	16mm	90mm	2	SLOT	
M521	20mm	110mm	2	SLOT	
M522	25mm	120mm	3	SLOT	
M523	20mm	130mm	3	END	
M524	25mm	140mm	4	END	

Tips not included

- 32mm 3MT (M528)
- 50mm 3MT (M529)
- PACKET OF 10 (ISO) TIPS TO SUIT (L066)

FACE MILL CUTTERS

90° Shoulder Cut

POSITIVE RAKE CUTTERS FOR SQUARE SHOULDER CUTS !

Cutters use (ISO) Tips TPKN160308 (L066)
 *M504 uses (L069)
 Tips not included



CODE	DIA	TIPS	BORE	PRICE
M510	50mm	3	22mm	
M511	63mm	4	27mm	
M512	75mm	5	27mm	
M513	100mm	6	32mm	
M503	125mm	8	40mm	
M504	160mm	10	40mm	

SUPER HIGH RAKE CUTTERS

45° Approach

IDEAL FOR LOW HORSEPOWER MACHINES WHERE RAPID METAL REMOVAL IS REQUIRED !

Cutters use (ISO) Tips SEHW1204AF (L065)
 Tips not included



CODE	DIA	TIPS	BORE	PRICE
M515	50mm	4	22mm	
M516	63mm	5	22mm	
M517	80mm	6	27mm	
M518	100mm	6	32mm	

