

BS-916A

(B015)

FEATURES BS-916A:

- Automatic cut-out after finishing cut
- Fully-adjustable feed rate for long blade life
- Heavy-duty gearbox drive
- Angle cuts to 45° using calibrated vice
- 4 blade speeds to give effective cutting of all sections
- Includes coolant system & length stop
- 240V motor with overload protection
- Cast Iron frame with heavy duty fabricated base
- Control panel located on top of arm for easy use
- Silent operation
- Chip brush



BLADE CHART: to suit models BS-916A

CODE	TYPE	TPI	PRICE ea.	MATERIAL CAP. GUIDE
B510	BIMETAL	4-6		From 25 - 75mm
B512	BIMETAL	6-10		From 9.5 - 50mm
B514	BIMETAL	10-14		From 6.4 - 35mm

BS-916

(B016)

BS-250

(B018)

FEATURES BS-916 & BS-250:

- Automatic cut-out after finishing cut
- Fully-adjustable feed rate for long blade life
- Heavy-duty gearbox drive
- Cuts to 45° using calibrated angle
- RACK TYPE quick-action vice
- 4 blade speeds to give effective cutting of all sections
- Includes coolant system & length stop
- 415V motor with overload protection
- Cast Iron frame with heavy duty fabricated base



HEAVY DUTY ROLLER STANDS

- 800kg capacity
- 580-970mm adjustable height
- Cast iron construction

Single Roller Stand (W3434)
V-Type Roller Stand (W3436)



see page 71 for conveyor roller

IMPORTANT RUN-IN INSTRUCTIONS FOR BI-METAL BLADES

1. Avoid excessive feed pressure on run-in
2. Run-in at 3/4 normal feed pressure for first 25 square inches on tough material
3. After run-in, gradually increase feed to maximum cutting rate

BLADE CHART: to suit models BS-250 or BS-10L

CODE	TYPE	TPI	PRICE ea.	x5	MATERIAL CAP. GUIDE
B240	CARBON	6			From 25 - 50mm
B241	CARBON	10			From 9.5 - 35mm
B462	BIMETAL	2-3			From 50 - 150mm
B464	BIMETAL	4-6			From 25 - 75mm
B466	BIMETAL	6-10			From 9.5 - 50mm
B468	BIMETAL	10-14			From 6.4 - 35mm

SPECIFICATIONS

MODEL	BS-916A	BS-916	BS-250
CODE	B015	B016	B018
Head type	Fixed	Fixed	Fixed
Operation	Manual	Manual	Manual
Capacity at angle	90°	90°	90°
Capacity(mm)Round	228	225	250
Square	228 x 228	225 x 225	250 x 250
Rectangle	125 x 406	225 x 345	250 x 415
Blade speed(m/min)	29-50-73-96	25-40-51-71	25-40-51-71
Coolant system	Yes	Yes	Yes
Motor(kW/V)	1.1kW 240V	1.1kW 415V	1.5kW 415V
Net Weight (kg)	290kg	285kg	320kg