

HAFCO METALMASTER SWIVEL HEAD BANDSAWS

BS-10S

BS-10AS



FEATURES BS-10S:

- 10" (250mm) round bar capacity
- Ideal for cutting accurate mitres without moving material
- Very rigid sawtable allows easy mitre adjustment
- Large mitre scale – easy to read
- Combination roller bearing & Carbide blade guides
- Heavy duty cast Iron blade wheels
- Includes coolant system & length stop
- Electric control panel mounted on base for quick operation

FEATURES BS-10AS:

- Same features as BS-10S but with semi-automatic operation
- Automatic arm rise after completion of cut
- Integrated hydraulic unit with arm feed control trimming
- Arm can be raised with the push of a button

BLADE CHART: to suit models BS-9, BS-10S/AS/A/AF

CODE	TYPE	TPI	PRICE ea.	x5	MATERIAL CAP. GUIDE
B244	CARBON	6			From 25 - 50mm
B246	CARBON	8			From 13 - 40mm
B248	CARBON	10			From 9.5 - 35mm
B250	CARBON	14			From 6.4 - 22mm
B435	BIMETAL	3-4			From 38 - 100mm
B436	BIMETAL	4-6			From 25 - 75mm
B438	BIMETAL	6-10			From 9.5 - 50mm
B440	BIMETAL	10-14			From 6.4 - 35mm

BS-13HS

(B033)



FEATURES BS-13HS:

- 13" (330mm) round bar capacity
- Swivel head for easy angle cutting without moving material
- Automatic Hydraulic locking clamping vice
- Variable speed drive system
- Integrated hydraulic unit with arm feed control trimming
- Arm can be raised with the push of a button
- Pendant control panel mounted on base
- Automatic blade breakage sensor

BLADE CHART: to suit models BS-13HS

CODE	TYPE	TPI	PRICE ea.	MATERIAL CAP. GUIDE
B446	BIMETAL	4-6		From 25 - 75mm
B448	BIMETAL	6-10		From 9.5 - 50mm
B449	BIMETAL	8-12		From 9 - 40mm
B450	BIMETAL	10-14		From 6.4 - 35mm

SPECIFICATIONS

MODEL	BS-10S		BS-10AS		BS-13HS		
CODE	B028		B029		B033		
Head type	Swivel		Swivel		Swivel		
Operation	Manual		Semi-Auto		Semi-Auto		
Capacity at angle	90°	45°	90°	45°	90°	45°	
Capacity(mm)	Round	250	215	250	215	330	275
	Square	250	250	250	250	330	300
	Rectangle	230x400	250x215	230x400	250x215	225x530	300x275
Blade speed(m/min)	25-40-51-75		24-38-53-81		Variable (20-80)		
Coolant system	Standard		Standard		Standard		
Motor (kW/V)	1.5kW 415V		1.5kW 415V		3kW 415V		
Net Weight (kg)	490kg		550kg		750kg		

