

## Features: GHD-30V

- 31.5mm drill capacity with 125mm spindle travel
- Geared head drilling machine with low, medium, & high selector
- Variable speed from 50-2850rpm with digital display
- Automatic start drill function for repetition work
- Automatic power feed with range of (0.06, 0.09, 0.12mm/rev)
- Digital readout depth gauge mounted on front panel
- Chuck guard with safety micro-switch
- Drill ejector incorporated in machine
- Square work table tilts to  $\pm 45^\circ$  & rotates  $360^\circ$
- 2.2kW / 3hp 240V motor
- Automatic thread tapping with auto reverse upon reaching the pre-set depth
- Includes: Coolant system, Keyless drill chuck, arbor & work light



Electronic Feed Engagement  
GHD-30V



Variable Speed Control with  
Digital Readout Display  
GHD-30V



Digital Readout on Drill Depth  
GHD-30V

## Features: GHD-38B

- Geared head drilling machine with 4MT spindle
- Automatic feed range (0.1, 0.2mm/rev)
- 18 drilling speeds from 50-1450rpm
- 40mm drill capacity with 180mm of spindle travel
- Adjustable accurate depth setting with auto feed cut out
- Modern electrics to European CE standards
- Emergency stop switch and overload protection
- Chuck guard with micro-switch
- Drill ejector incorporated in machine
- 1.5kW / 2hp 415V motor
- Automatic thread tapping with auto reversal of direction upon reaching the preset depth
- Includes: Coolant system, keyless drill chuck, arbor & work light

## Fitted with Additional Safety Electrics:

- Keyed lockable isolation switch
- Raised red emergency stop switch

## Includes: GHD-38B

- 150mm Precision drill vice
- 4MT Fixed tapping chuck
- 16mm keyless drill chuck
- 4MT x JT3 Drill chuck arbor
- 2-1MT sleeve
- 3-2MT sleeve
- 4-3MT sleeve
- M10 x 12mm Tee nuts



ITEM No.		-	4
ORDER CODE		D176	K8210
MODEL		GHD-30V	GHD-38B
DRILL CAPACITY	mm	31.5	40
TAPPING CAPACITY	metric	M20	M24
POWER SPINDLE FEED	mm/rev	0.06, 0.09, 0.12	0.1, 0.2
SPINDLE TAPER	MT	3	4
SPINDLE TRAVEL	mm	125	180
THROAT DEPTH	mm	285	350
QUILL DIAMETER	mm	62	75
COLUMN DIAMETER	mm	115	140
SPINDLE TO TABLE (MAX)	mm	750	770
SPINDLE TO BASE (MAX)	mm	1270	1320
TABLE TYPE	O / □	□	□
TABLE SIZE	mm	426 x 400	560 x 560
T-SLOT SIZE	mm	14	16
WORK LIGHT	- / ✓	✓	✓
COOLANT SYSTEM	- / ✓	✓	✓
SPINDLE STEPS	No.	3 Variable	18
SPINDLE SPEEDS	rpm	50-2850	50-1450
MOTOR / VOLTAGE	kW / V	2.2 / 240	1.5 / 415
DIMENSIONS (LxWxH)	cm	45x75x192	70x111x227
WEIGHT (Nett)	kg	368	595