



Leadscrew Covers



Micro Switch on Chuck Guard



Features:

- Toolroom quality centre lathe
- 'V'-beds and headstock gears are all hardened and ground
- 3hp 415V motor, 9-speed (82-2000rpm)
- Overload protection on drive motor and coolant system
- Adjustable taper roller bearings support the spindle
- Retractable drip tray for swarf removal is incorporated with the rigid stand design
- Change gears for metric and imperial thread cutting
- Quick & accurate D1-4 camlock spindle mount



Side Out Swarf Tray

Fitted with Additional Safety Electrics:

- Keyed lockable isolation switch
- Raised red emergency stop switch
- Test and tag certificate on 240V lead

Includes:

- 3-Jaw chuck with reverse jaws, 4-jaw chuck
- Faceplate
- Fixed & travelling steadies
- Change gears
- Dead centres
- Thread chasing dial
- Chuck guard
- Halogen lamp
- Lathe stand
- Foot-brake
- Spanners, toolbox & instruction booklet
- 18mm Turning tool kit
- 0-13mm JT6 Keyless drill chuck
- 3MT x JT6 Drill chuck arbor
- Clamp type knurling tool holder
- Parting tool holder & HSS blade
- 3MT Live centre



ITEM No.		36A	36A	36B	36B
ORDER CODE		K8250	K8251	K8252	K8253
MODEL		AL-1324	AL-1324	AL-1324	AL-1324
DIGITAL READOUT	-/✓	-	✓	-	✓
TOOL HEIGHT TO SUIT	mm	16	16	16	16
DISTANCE BETWEEN CENTRES	mm	600	600	600	600
SWING OVER BED	mm	330	330	330	330
SWING OVER GAP	mm	490	490	490	490
SWING OVER CROSS-SLIDE	mm	200	200	200	200
CENTRE HEIGHT	mm	165	165	165	165
SPINDLE BORE	mm	40	40	40	40
CAMLOCK SPINDLE	size	D1-4	D1-4	D1-4	D1-4
LEAD SCREW	Met/Imp	Imperial	Imperial	Imperial	Imperial
METRIC THREAD RANGE	steps/mm	30 (0.4-7)	30 (0.4-7)	30 (0.4-7)	30 (0.4-7)
IMPERIAL THREAD RANGE	steps/TPI	32 (4-56)	32 (4-56)	32 (4-56)	32 (4-56)
SPINDLE SPEEDS	steps/rpm	9 (82-2000)	9 (82-2000)	9 (82-2000)	9 (82-2000)
MOTOR POWER	kw/hp	2.25/3	2.25/3	2.25/3	2.25/3
VOLTAGE	V	240	240	415	415
DIMENSIONS (LxWxH)	cm	145 x 73 x 143	145 x 73 x 143	145 x 73 x 143	145 x 73 x 143
WEIGHT (Nett)	kg	700	700	700	700

