

**GUN NOSED TAPS HIGH SPEED STEEL-GROUND THREAD****GUN NOSED: METRIC COARSE**

SIZE	PITCH	PART NO.
M2	0.4	TAPGN2
M2.5	0.45	TAPGN2.5
M3	0.5	TAPGN3
M3.5	0.6	TAPGN3.5
M4	0.7	TAPGN4
M4.5	0.75	TAPGN4.5
M5	0.8	TAPGN5
M6	1	TAPGN6
M7	1	TAPGN7
M8	1.25	TAPGN8
M10	1.5	TAPGN10
M12	1.75	TAPGN12
M14	2	TAPGN14
M16	2	TAPGN16
M18	2.5	TAPGN18
M20	2.5	TAPGN20
M22	2.5	TAPGN22
M24	3	TAPGN24
M27	3	TAPGN27
M30	3.5	TAPGN30

GUN NOSED: METRIC FINE

SIZE	PITCH	PART NO.
M4	0.5	TAPGNF4
M5	0.5	TAPGNF5
M6	0.75	TAPGNF6
M8	1.0	TAPGNF8
M10	1.0	TAPGNF10
M10	1.25	TAPGNF102
M12	1.25	TAPGNF12
M12	1.5	TAPGNF122
M14	1.25	TAPGNF14
M14	1.5	TAPGNF142
M16	1.5	TAPGNF16
M18	1.5	TAPGNF18
M20	1.5	TAPGNF20
M22	1.5	TAPGNF22

GUN NOSED: UNC

SIZE	TPI	PART NO.
#1	64	TAPGNUNC1
#2	56	TAPGNUNC2
#3	48	TAPGNUNC3
#4	40	TAPGNUNC4
#5	40	TAPGNUNC5
#6	32	TAPGNUNC6
#8	32	TAPGNUNC8
#10	24	TAPGNUNC10
#12	24	TAPGNUNC12
1/4	20	TAPGNUNC1/4
5/16	18	TAPGNUNC5/16
3/8	16	TAPGNUNC3/8
7/16	14	TAPGNUNC7/16
1/2	13	TAPGNUNC1/2
9/16	12	TAPGNUNC9/16
5/8	11	TAPGNUNC5/8
3/4	10	TAPGNUNC3/4
7/8	9	TAPGNUNC7/8
1	8	TAPGNUNC1I
1-1/8	7	TAPGNUNC1-1/8
1-1/4	7	TAPGNUNC1-1/4
1-1/2	6	TAPGNUNC1-1/2

GUN NOSED: UNF

SIZE	TPI	PART NO.
#0	80	TAPGNUNF0
#1	72	TAPGNUNF1
#2	64	TAPGNUNF2
#3	56	TAPGNUNF3
#4	48	TAPGNUNF4
#5	44	TAPGNUNF5
#6	40	TAPGNUNF6
#8	36	TAPGNUNF8
#10	32	TAPGNUNF10
#12	20	TAPGNUNF12
1/4	28	TAPGNUNF1/4
5/16	24	TAPGNUNF5/16
3/8	24	TAPGNUNF3/8
7/16	20	TAPGNUNF7/16
1/2	20	TAPGNUNF1/2
9/16	18	TAPGNUNF9/16
5/8	18	TAPGNUNF5/8
3/4	16	TAPGNUNF3/4
7/8	14	TAPGNUNF7/8
1	12	TAPGNUNF1I




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GUN NOSED/FLUTELESS TAPS HIGH SPEED STEEL-GROUND THREAD

GUN NOSED: BSW

SIZE	TPI	PART NO.
1/8	40	TAPGNBSW1/8
5/32	32	TAPGNBSW5/32
3/16	24	TAPGNBSW3/16
1/4	20	TAPGNBSW1/4
5/16	18	TAPGNBSW5/16
3/8	16	TAPGNBSW3/8
7/16	14	TAPGNBSW7/16
1/2	12	TAPGNBSW1/2
9/16	12	TAPGNBSW9/16
5/8	11	TAPGNBSW5/8
3/4	10	TAPGNBSW3/4
7/8	9	TAPGNBSW7/8
1	8	TAPGNBSW1
1-1/4	7	TAPGNBSW1-1/4
1-1/2	6	TAPGNBSW1-1/2

GUN NOSED: BSF

SIZE	TPI	PART NO.
3/16	32	TAPGNBSF3/16
1/4	26	TAPGNBSF1/4
5/16	22	TAPGNBSF5/16
3/8	20	TAPGNBSF3/8
7/16	18	TAPGNBSF7/16
1/2	16	TAPGNBSF1/2
9/16	16	TAPGNBSF9/16
5/8	14	TAPGNBSF5/8
3/4	12	TAPGNBSF3/4
7/8	11	TAPGNBSF7/8
1	10	TAPGNBSF1

FLUTELESS: METRIC COARSE

SIZE	PITCH	PART NO.
M2	0.4	TAPFL2
M2.5	0.45	TAPFL2.5
M3	0.5	TAPFL3
M3.5	0.6	TAPFL3.5
M4	0.7	TAPFL4
M5	0.8	TAPFL5
M6	1	TAPFL6
M8	1.25	TAPFL8
M10	1.5	TAPFL10
M12	1.75	TAPFL12

FLUTELESS: UNC

SIZE	TPI	PART NO.
#2	56	TAPFLUNC2
#4	40	TAPFLUNC4
#5	40	TAPFLUNC5
#6	32	TAPFLUNC6
#8	32	TAPFLUNC8
#10	24	TAPFLUNC10
1/4	20	TAPFLUNC1/4
5/16	18	TAPFLUNC5/16
3/8	16	TAPFLUNC3/8
1/2	13	TAPFLUNC1/2

FLUTELESS: UNF

SIZE	TPI	PART NO.
#2	64	TAPFLUNF2
#4	48	TAPFLUNF4
#6	40	TAPFLUNF6
#8	36	TAPFLUNF8
#10	32	TAPFLUNF10
1/4	28	TAPFLUNF1/4
5/16	24	TAPFLUNF5/16
3/8	24	TAPFLUNF3/8
7/16	20	TAPFLUNF7/16
1/2	20	TAPFLUNF1/2

FLUTELESS: BSW

SIZE	TPI	PART NO.
1/8	40	TAPFLBSW1/8
3/16	24	TAPFLBSW3/16
1/4	20	TAPFLBSW1/4
5/16	18	TAPFLBSW5/16
3/8	16	TAPFLBSW3/8
1/2	12	TAPFLBSW1/2

FLUTELESS: BSF

SIZE	TPI	PART NO.
1/4	26	TAPFLBSF1/4
5/16	22	TAPFLBSF5/16
3/8	20	TAPFLBSF3/8


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