

**GENERAL TOOLS**

PH: (08) 8262 6199 FAX: (08) 8262 6044

email: generaltools@bigpond.com website: www.generaltools.com.au

METRIC TAPS HIGH SPEED STEEL-GROUND THREAD**STRAIGHT FLUTE: METRIC COARSE**

SIZE	PITCH	PART NO.
M1.6	0.35	TAP1.6
M2	0.4	TAP2
M2.2	0.45	TAP2.2
M2.5	0.45	TAP2.5
M2.6	0.45	TAP2.6
M3	0.5	TAP3
M3.5	0.6	TAP3.5
M4	0.7	TAP4
M4.5	0.75	TAP4.5
M5	0.8	TAP5
M6	1	TAP6
M7	1	TAP7
M8	1.25	TAP8
M9	1.25	TAP9
M10	1.50	TAP10
M11	1.50	TAP11
M12	1.75	TAP12
M14	2	TAP14
M16	2	TAP16
M18	2.5	TAP18
M20	2.5	TAP20
M22	2.5	TAP22
M24	3	TAP24
M27	3	TAP27
M30	3.5	TAP30
M33	3.5	TAP33
M36	4	TAP36
M39	4	TAP39
M42	4.5	TAP42
M45	4.5	TAP45
M48	5	TAP48
M52	5	TAP52
M56	5.5	TAP56

METRIC COARSE LEFT HAND

SIZE	PITCH	PART NO.
M3	0.5	TAPL3
M4	0.7	TAPL4
M5	0.8	TAPL5
M6	1.0	TAPL6
M8	1.25	TAPL8
M10	1.50	TAPL10
M12	1.75	TAPL12
M14	2.0	TAPL14
M16	2.0	TAPL16
M18	2.5	TAPL18
M20	2.5	TAPL20
M24	3.0	TAPL24

STRAIGHT FLUTE: METRIC FINE

SIZE	PITCH	PART NO.
M3	0.35	TAPF3
M3.5	0.35	TAPF3.5
M4	0.5	TAPF4
M4.5	0.5	TAPF4.5
M5	0.5	TAPF5
M5	0.75*	TAPAF5
M5	0.9*	TAPEAF5
M6	0.75	TAPF6
M7	0.75	TAPF7
M8	0.75	TAPF8
M8	1*	TAPAF8
M9	1	TAPF9
M10	1*	TAPAF10
M10	1.25	TAPF10
M12	1*	TAPAF12
M12	1.25	TAPF12
M12	1.5*	TAPEAF12
M14	1*	TAPAF14
M14	1.25*	TAPEAF14
M14	1.5	TAPF14
M16	1*	TAPAF16
M16	1.5	TAPF16
M18	1*	TAPAF18
M18	1.5	TAPF18
M20	1*	TAPAF20
M20	1.5	TAPF20
M20	2*	TAPEAF20
M22	1.5	TAPF22
M24	1.5*	TAPAF24
M24	2	TAPF24
M25	1.5	TAPF25
M27	2	TAPF27
M30	1.5	TAPF30
M30	2*	TAPAF30
M32	1.5	TAPF32
M33	1.5	TAPF33
M33	2*	TAPAF33
M33	3*	TAPEAF33
M36	1.5	TAPF36
M36	2*	TAPAF36
M36	3*	TAPEAF36

TAPS AVAILABLE IN TAPER,
INTERMEDIATE AND BOTTOMING LEAD.
ADD (T) FOR TAPER (I) FOR
INTERMEDIATE AND (B) FOR
BOTTOMING TO PART NUMBER.

* DENOTES ALTERNATIVE METRIC FINE



**BSW/BSF TAPS HIGH SPEED STEEL-GROUND THREAD****STRAIGHT FLUTE: BSW**

SIZE	TPI	PART NO.
1/16	60	TAPBSW1/16
3/32	48	TAPBSW3/32
1/8	40	TAPBSW1/8
5/32	32	TAPBSW5/32
3/16	24	TAPBSW3/16
7/32	24	TAPBSW7/32
1/4	20	TAPBSW1/4
5/16	18	TAPBSW5/16
3/8	16	TAPBSW3/8
7/16	14	TAPBSW7/16
1/2	12	TAPBSW1/2
9/16	12	TAPBSW9/16
5/8	11	TAPBSW5/8
3/4	10	TAPBSW3/4
7/8	9	TAPBSW7/8
1	8	TAPBSW1
1-1/8	7	TAPBSW1-1/8
1-1/4	7	TAPBSW1-1/4
1-3/8	6	TAPBSW1-3/8
1-1/2	6	TAPBSW1-1/2
1-5/8	5	TAPBSW1-5/8
1-3/4	5	TAPBSW1-3/4
1-7/8	4.5	TAPBSW1-7/8
2	4.5	TAPBSW2

BSW LEFT HAND

SIZE	TPI	PART NO.
1/4	20	TAPBSWL1/4
5/16	18	TAPBSWL5/16
3/8	16	TAPBSWL3/8
7/16	14	TAPBSWL7/16
1/2	12	TAPBSWL1/2
5/8	11	TAPBSWL5/8
3/4	10	TAPBSWL3/4
7/8	9	TAPBSWL7/8
1	8	TAPBSWL1

STRAIGHT FLUTE: BSF

SIZE	TPI	PART NO.
3/16	32	TAPBSF3/16
1/4	26	TAPBSF1/4
5/16	22	TAPBSF5/16
3/8	20	TAPBSF3/8
7/16	18	TAPBSF7/16
1/2	16	TAPBSF1/2
9/16	16	TAPBSF9/16
5/8	14	TAPBSF5/8
3/4	12	TAPBSF3/4
7/8	11	TAPBSF7/8
1	10	TAPBSF1
1-1/8	9	TAPBSF1-1/8
1-1/4	9	TAPBSF1-1/4
1-3/8	8	TAPBSF1-3/8
1-1/2	8	TAPBSF1-1/2
1-3/4	7	TAPBSF1-3/4
2	7	TAPBSF2

BSF LEFT HAND

SIZE	TPI	PART NO.
1/4	26	TAPBSFL1/4
5/16	22	TAPBSFL5/16
3/8	20	TAPBSFL3/8
7/16	18	TAPBSFL7/16
1/2	16	TAPBSFL1/2
5/8	14	TAPBSFL5/8
3/4	12	TAPBSFL3/4
7/8	11	TAPBSFL7/8
1	10	TAPBSFL1

TAPS AVAILABLE IN TAPER,
INTERMEDIATE AND BOTTOMING LEAD.
ADD (T) FOR TAPER (I) FOR
INTERMEDIATE AND (B) FOR
BOTTOMING TO PART NUMBER.



**DON'T SEE THE
THREAD YOU ARE
LOOKING FOR?
JUST CALL US! WE
CAN SOURCE
MANY ODD AND
HARD TO GET
TAPS AND DIES.**



PROUDLY SUPPORT GENERAL TOOLS


GENERAL TOOLS

PH: (08) 8262 6199 FAX: (08) 8262 6044

email: generaltools@bigpond.com website: www.generaltools.com.au

UNC/UNF TAPS HIGH SPEED STEEL-GROUND THREAD

STRAIGHT FLUTE: UNC

SIZE	TPI	PART NO.
#1	64	TAPUNC1
#2	56	TAPUNC2
#3	48	TAPUNC3
#4	40	TAPUNC4
#5	40	TAPUNC5
#6	32	TAPUNC6
#8	32	TAPUNC8
#10	24	TAPUNC10
#12	24	TAPUNC12
1/4	20	TAPUNC1/4
5/16	18	TAPUNC5/16
3/8	16	TAPUNC3/8
7/16	14	TAPUNC7/16
1/2	13	TAPUNC1/2
9/16	12	TAPUNC9/16
5/8	11	TAPUNC5/8
3/4	10	TAPUNC3/4
7/8	9	TAPUNC7/8
1	8	TAPUNC1I
1-1/8	7	TAPUNC1-1/8
1-1/4	7	TAPUNC1-1/4
1-3/8	6	TAPUNC1-3/8
1-1/2	6	TAPUNC1-1/2
1-3/4	5	TAPUNC1-3/4
2	4.5	TAPUNC2I

STRAIGHT FLUTE: UNF

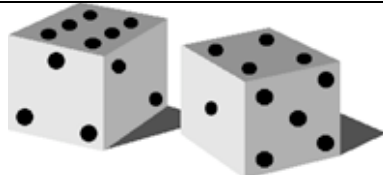
SIZE	TPI	PART NO.
#0	80	TAPUNF0
#1	72	TAPUNF1
#2	64	TAPUNF2
#3	56	TAPUNF3
#4	48	TAPUNF4
#5	44	TAPUNF5
#6	40	TAPUNF6
#8	36	TAPUNF8
#10	32	TAPUNF10
#12	28	TAPUNF12
1/4	28	TAPUNF1/4
5/16	24	TAPUNF5/16
3/8	24	TAPUNF3/8
7/16	20	TAPUNF7/16
1/2	20	TAPUNF1/2
9/16	18	TAPUNF9/16
5/8	18	TAPUNF5/8
3/4	16	TAPUNF3/4
7/8	14	TAPUNF7/8
1	12	TAPUNF1I
1-1/8	12	TAPUNF1-1/8
1-1/4	12	TAPUNF1-1/4
1-3/8	12	TAPUNF1-3/8
1-1/2	12	TAPUNF1-1/2

UNC LEFT HAND

SIZE	TPI	PART NO.
1/4	20	TAPUNCL1/4
5/16	18	TAPUNCL5/16
3/8	16	TAPUNCL3/8
7/16	14	TAPUNCL7/16
1/2	13	TAPUNCL1/2
5/8	11	TAPUNCL5/8
3/4	10	TAPUNCL3/4
1	8	TAPUNCL1

UNF LEFT HAND

SIZE	TPI	PART NO.
#10	32	TAPUNFL10
1/4	28	TAPUNFL1/4
5/16	24	TAPUNFL5/16
3/8	24	TAPUNFL3/8
7/16	20	TAPUNFL7/16
1/2	20	TAPUNFL1/2
5/8	18	TAPUNFL5/8
3/4	16	TAPUNFL3/4
7/8	14	TAPUNFL7/8
1	12	TAPUNFL1



DON'T GAMBLE WITH INFERIOR PRODUCTS.
GENERAL TOOLS SELLS QUALITY PRODUCTS
FROM BRANDS YOU KNOW AND CAN TRUST.

TAPS AVAILABLE IN TAPER,
INTERMEDIATE AND BOTTOMING LEAD.
ADD (T) FOR TAPER (I) FOR
INTERMEDIATE AND (B) FOR
BOTTOMING TO PART NUMBER.


PROUDLY SUPPORT GENERAL TOOLS


GENERAL TOOLS

PH: (08) 8262 6199 FAX: (08) 8262 6044

email: generaltools@bigpond.com website: www.generaltools.com.au

UNEF/8UN/BA/BSB TAPS HIGH SPEED STEEL-GROUND THREAD

STRAIGHT FLUTE: UNEF

SIZE	TPI	PART NO.
1/4	32	TAPUNEF1/4
5/16	32	TAPUNEF5/16
3/8	32	TAPUNEF3/8
7/16	28	TAPUNEF7/16
1/2	28	TAPUNEF1/2
9/16	24	TAPUNEF9/16
5/8	24	TAPUNEF5/8
3/4	20	TAPUNEF3/4
7/8	20	TAPUNEF7/8
1	20	TAPUNEF1

STRAIGHT FLUTE: 8 UN

SIZE	TPI	PART NO.
1-1/8	8	TAP8UN1-1/8
1-1/4	8	TAP8UN1-1/4
1-3/8	8	TAP8UN1-3/8
1-1/2	8	TAP8UN1-1/2
1-5/8	8	TAP8UN1-5/8
1-3/4	8	TAP8UN1-3/4
1-7/8	8	TAP8UN1-7/8
2	8	TAP8UN2

BICYCLE, MODEL ENGINEERS AND ACME ARE JUST SOME OF THE ODD THREADS WE CAN SOURCE FOR YOU. IF YOU DON'T SEE WHAT YOU WANT JUST CALL!

STRAIGHT FLUTE: BA

SIZE	TPI	PART NO.
0	25.4	TAPBA0
1	28.2	TAPBA1
2	31.4	TAPBA2
3	34.8	TAPBA3
4	38.5	TAPBA4
5	43.0	TAPBA5
6	47.9	TAPBA6
7	52.9	TAPBA7
8	59.1	TAPBA8
9	65.1	TAPBA9
10	72.6	TAPBA10
12	90.9	TAPBA12

BA LEFT HAND

SIZE	TPI	PART NO.
0	25.4	TAPBAL0
2	31.4	TAPBAL2
4	38.5	TAPBAL4

STRAIGHT FLUTE: BSB (BRASS)

SIZE	TPI	PART NO.
1/4	26	TAPBSB1/4
5/16	26	TAPBSB5/16
3/8	26	TAPBSB3/8
7/16	26	TAPBSB7/16
1/2	26	TAPBSB1/2
9/16	26	TAPBSB9/16
5/8	26	TAPBSB5/8
3/4	26	TAPBSB3/4
7/8	26	TAPBSB7/8
1	26	TAPBSB1

TAPS AVAILABLE IN TAPER, INTERMEDIATE AND BOTTOMING LEAD. ADD (T) FOR TAPER (I) FOR INTERMEDIATE AND (B) FOR BOTTOMING TO PART NUMBER.


PROUDLY SUPPORT GENERAL TOOLS