

**GENERAL TOOLS**

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LONG SHANK MACHINE NUT TAPS HIGH SPEED STEEL-GROUND THREAD**MACHINE NUT: METRIC COARSE**

SIZE	PITCH	LENGTH	PART NO.
M2.5	0.45	82.55	TAPMN2.5
M3	0.5	88.9	TAPMN3
M4	0.7	101.6	TAPMN4
M5	0.8	107.95	TAPMN5
M6	1	127	TAPMN6
M7	1	127	TAPMN7
M8	1.25	139.7	TAPMN8
M10	1.5	152.4	TAPMN10
M12	1.75	177.8	TAPMN12
M14	2	190.5	TAPMN14
M16	2	203.20	TAPMN16
M18	2.5	215.90	TAPMN18
M20	2.5	228.60	TAPMN20
M22	2.5	254	TAPMN22
M24	3.0	254	TAPMN24

MACHINE NUT: UNC

SIZE	TPI	LENGTH	PART NO.
#6	32	3.75	TAPMNUNC6
#8	32	3.75	TAPMNUNC8
#10	24	4.25	TAPMNUNC10
1/4	20	5.00	TAPMNUNC1/4
5/16	18	5.50	TAPMNUNC5/16
3/8	16	6.00	TAPMNUNC3/8
7/16	14	6.50	TAPMNUNC7/16
1/2	13	7.00	TAPMNUNC1/2
9/16	12	7.50	TAPMNUNC9/16
5/8	11	8.00	TAPMNUNC5/8
3/4	10	9.00	TAPMNUNC3/4
7/8	9	10.00	TAPMNUNC7/8
1	8	11.00	TAPMNUNC1

MACHINE NUT: UNF

SIZE	TPI	LENGTH	PART NO.
#6	40	3.75	TAPMNUNF6
#8	36	3.75	TAPMNUNF8
#10	32	4.25	TAPMNUNF10
1/4	28	5.00	TAPMNUNF1/4
5/16	24	5.50	TAPMNUNF5/16
3/8	24	6.00	TAPMNUNF3/8
7/16	20	6.50	TAPMNUNF7/16
1/2	20	7.00	TAPMNUNF1/2
9/16	18	7.50	TAPMNUNF9/16
5/8	18	8.00	TAPMNUNF5/8
3/4	16	9.00	TAPMNUNF3/4
7/8	14	10.00	TAPMNUNF7/8
1	12	11.00	TAPMNUNF1

MACHINE NUT: BSW

SIZE	TPI	LENGTH	PART NO.
3/16	24	4.25	TAPMNBSW3/16
1/4	20	5.00	TAPMNBSW1/4
5/16	18	5.50	TAPMNBSW5/16
3/8	16	6.00	TAPMNBSW3/8
7/16	14	6.50	TAPMNBSW7/16
1/2	12	7.00	TAPMNBSW1/2
9/16	12	7.50	TAPMNBSW9/16
5/8	11	8.00	TAPMNBSW5/8
3/4	10	9.00	TAPMNBSW3/4
7/8	9	10.00	TAPMNBSW7/8
1	8	11.00	TAPMNBSW1

MACHINE NUT: BSF

SIZE	TPI	LENGTH	PART NO.
3/16	32	4.25	TAPMNBSF3/16
1/4	26	5.00	TAPMNBSF1/4
5/16	22	5.50	TAPMNBSF5/16
3/8	20	6.00	TAPMNBSF3/8
7/16	18	6.50	TAPMNBSF7/16
1/2	16	7.00	TAPMNBSF1/2
9/16	16	7.50	TAPMNBSF9/16
5/8	14	8.00	TAPMNBSF5/8
3/4	12	9.00	TAPMNBSF3/4
7/8	11	10.00	TAPMNBSF7/8
1	10	11.00	TAPMNBSF1

MACHINE NUT: BSPF

SIZE	TPI	LENGTH	PART NO.
1/8	28	3.75	TAPMNBSPF1/8
1/4	19	5.00	TAPMNBSPF1/4
3/8	19	5.00	TAPMNBSPF3/8
1/2	14	7.00	TAPMNBSPF1/2

TAPS AVAILABLE IN TAPER,
INTERMEDIATE AND BOTTOMING LEAD.
ADD (T) FOR TAPER (I) FOR
INTERMEDIATE AND (B) FOR
BOTTOMING TO PART NUMBER.

