


**GENERAL TOOLS**

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**PIPE TAPS HIGH SPEED STEEL-GROUND THREAD**

**PIPE TAPS: BSPF**

SIZE	TPI	PART NO.
1/8	28	TAPBSPF1/8
1/4	19	TAPBSPF1/4
3/8	19	TAPBSPF3/8
1/2	14	TAPBSPF1/2
5/8	14	TAPBSPF5/8
3/4	14	TAPBSPF3/4
7/8	14	TAPBSPF7/8
1	11	TAPBSPF1
1-1/4	11	TAPBSPF1-1/4
1-1/2	11	TAPBSPF1-1/2
1-3/4	11	TAPBSPF1-3/4
2	11	TAPBSPF2
2-1/4	11	TAPBSPF2-1/4
2-1/2	11	TAPBSPF2-1/2
3	11	TAPBSPF3

**PIPE TAPS: BSPT (BOTTOM ONLY)**

SIZE	TPI	PART NO.
1/8	28	TAPBSPT1/8
1/4	19	TAPBSPT1/4
3/8	19	TAPBSPT3/8
1/2	14	TAPBSPT1/2
3/4	14	TAPBSPT3/4
1	11	TAPBSPT1
1-1/4	11	TAPBSPT1-1/4
1-1/2	11	TAPBSPT1-1/2
2	11	TAPBSPT2

**PIPE TAPS: NPS**

SIZE	TPI	PART NO.
1/8	27	TAPNPS1/8
1/4	18	TAPNPS1/4
3/8	18	TAPNPS3/8
1/2	14	TAPNPS1/2
3/4	14	TAPNPS3/4
1	11.5	TAPNPS1

**PIPE TAPS: NPSF (DRYSEAL)**

SIZE	TPI	PART NO.
1/8	27	TAPNPSF1/8
1/4	18	TAPNPSF1/4
3/8	18	TAPNPSF3/8
1/2	14	TAPNPSF1/2
3/4	14	TAPNPSF3/4
1	11.5	TAPNPSF1

**PIPE TAPS: NPTF**

SIZE	TPI	PART NO.
1/16	27	TAPNPTF1/16
1/8	27	TAPNPTF1/8
1/4	18	TAPNPTF1/4
3/8	18	TAPNPTF3/8
1/2	14	TAPNPTF1/2
3/4	14	TAPNPTF3/4
1	11.5	TAPNPTF1
1-1/4	11.5	TAPNPTF1-1/4

**PIPE TAPS: NPT (BOTTOM ONLY)**

SIZE	TPI	PART NO.
1/16	27	TAPNPT1/16
1/8	27	TAPNPT1/8
1/4	18	TAPNPT1/4
3/8	18	TAPNPT3/8
1/2	14	TAPNPT1/2
3/4	14	TAPNPT3/4
1	11.5	TAPNPT1
1-1/4	11.5	TAPNPT1-1/4
1-1/2	11.5	TAPNPT1-1/2
2	11.5	TAPNPT2

**PIPE TAPS GUN NOSED: BSPF**

SIZE	TPI	PART NO.
1/8	28	TAPGNBSPF1/8
1/4	19	TAPGNBSPF1/4
3/8	19	TAPGNBSPF3/8
1/2	14	TAPGNBSPF1/2
3/4	14	TAPGNBSPF3/4

**PIPE TAPS SPIRAL FLUTE: BSPF**

SIZE	TPI	PART NO.
1/8	28	TAPSFBSPF1/8
1/4	19	TAPSFBSPF1/4
3/8	19	TAPSFBSPF3/8
1/2	14	TAPSFBSPF1/2
3/4	14	TAPSFBSPF3/4

FOR TAPS AVAILABLE IN TAPER,  
INTERMEDIATE AND BOTTOMING LEAD.  
ADD (T) FOR TAPER (I) FOR  
INTERMEDIATE AND (B) FOR  
BOTTOMING TO PART NUMBER.