

**SPIRAL FLUTE TAPS HIGH SPEED STEEL-GROUND THREAD****SPIRAL FLUTE: METRIC COARSE**

SIZE	PITCH	PART NO.
M3	0.5	TAPSF3
M3.5	0.6	TAPSF3.5
M4	0.7	TAPSF4
M5	0.8	TAPSF5
M6	1	TAPSF6
M7	1	TAPSF7
M8	1.25	TAPSF8
M10	1.5	TAPSF10
M12	1.75	TAPSF12
M14	2	TAPSF14
M16	2	TAPSF16
M18	2.5	TAPSF18
M20	2.5	TAPSF20
M22	2.5	TAPSF22
M24	3	TAPSF24
M27	3	TAPSF27
M30	3.5	TAPSF30

**SPIRAL FLUTE: METRIC FINE**

SIZE	PITCH	PART NO.
M4	0.5	TAPSF4
M5	0.5	TAPSF5
M6	0.75	TAPSF6
M8	1.0	TAPSF8
M10	1.0	TAPSF10
M10	1.25	TAPSF102
M12	1.25	TAPSF12
M12	1.5	TAPSF122
M14	1.25	TAPSF14
M14	1.5	TAPSF142
M16	1.5	TAPSF16
M18	1.5	TAPSF18
M20	1.5	TAPSF20
M22	1.5	TAPSF22

**SPIRAL FLUTE: BSW**

SIZE	TPI	PART NO.
3/16	32	TAPBSFSF3/16
1/4	26	TAPBSFSF1/4
5/16	22	TAPBSFSF5/16
3/8	20	TAPBSFSF3/8
7/16	18	TAPBSFSF7/16
1/2	16	TAPBSFSF1/2
5/8	14	TAPBSFSF5/8
3/4	12	TAPBSFSF3/4
7/8	11	TAPBSFSF7/8
1	10	TAPBSFSF1

**SPIRAL FLUTE: UNC**

SIZE	TPI	PART NO.
#4	40	TAPUNCSF4
#5	40	TAPUNCSF5
#6	32	TAPUNCSF6
#8	32	TAPUNCSF8
#10	24	TAPUNCSF10
1/4	20	TAPUNCSF1/4
5/16	18	TAPUNCSF5/16
3/8	16	TAPUNCSF3/8
7/16	14	TAPUNCSF7/16
1/2	13	TAPUNCSF1/2
9/16	12	TAPUNCSF9/16
5/8	11	TAPUNCSF5/8
3/4	10	TAPUNCSF3/4
7/8	9	TAPUNCSF7/8
1	8	TAPUNCSF1

**SPIRAL FLUTE: UNF**

SIZE	TPI	PART NO.
#4	48	TAPUNFSF4
#5	44	TAPUNFSF5
#6	40	TAPUNFSF6
#8	36	TAPUNFSF8
#10	32	TAPUNFSF10
1/4	28	TAPUNFSF1/4
5/16	24	TAPUNFSF5/16
3/8	24	TAPUNFSF3/8
7/16	20	TAPUNFSF7/16
1/2	20	TAPUNFSF1/2
9/16	18	TAPUNFSF9/16
5/8	18	TAPUNFSF5/8
3/4	16	TAPUNFSF3/4
7/8	14	TAPUNFSF7/8
1	12	TAPUNFSF1

**SPIRAL FLUTE: BSW**

SIZE	TPI	PART NO.
1/8	40	TAPBSWSF1/8
5/32	32	TAPBSWSF5/32
3/16	24	TAPBSWSF3/16
1/4	20	TAPBSWSF1/4
5/16	18	TAPBSWSF5/16
3/8	16	TAPBSWSF3/8
7/16	14	TAPBSWSF7/16
1/2	12	TAPBSWSF1/2
5/8	11	TAPBSWSF5/8
3/4	10	TAPBSWSF3/4
7/8	9	TAPBSWSF7/8
1	8	TAPBSWSF1