



General Tools
Established 1956

Ph.8346 9391 Fax.8340 1255



GUHRING GUN NOSED MACHINE TAPS
HSS-Co RED RING

For high tensile strength steels up to 1200N/mm²

SIZE	O/A	FLUTE	SHANK	PART NO.
2x0.4	45	8.0	2.8	804xM2
2.2x0.45	45	9.0	2.8	804xM2.2
2.5x0.45	50	9.0	2.8	804xM2.5
3x0.50	56	11.0	3.5	804xM3
3.5x0.60	56	13.0	4.0	804xM3.5
4x0.70	63	13.0	4.5	5558xM4
5x0.80	70	16.0	6.0	5558xM5
6x1.00	80	19.0	6.0	5558xM6
8x1.25	90	22.0	8.0	5558xM8
10x1.50	100	24.0	10.0	5558xM10
12x1.75	110	22.0	9.0	816xM12
16x2.0	110	24.0	12.0	816xM16
20x2.5	140	30.0	16.0	816xM20



GUHRING SPIRAL FLUTE MACHINE TAPS
HSS-Co RED RING

For high tensile strength steels up to 1200N/mm²

SIZE	O/A	FLUTE	SHANK	PART NO.
2x0.40	45	8.0	2.8	8811xM2
2.5x0.45	50	9.0	2.8	811xM2.5
3x0.50	56	6.0	3.5	811xM3
3.5x0.60	56	7.0	4.0	811xM3.5
4x0.70	63	13.0	4.5	5552xM4
5x0.80	70	16.0	6.0	5552xM5
6x1.00	80	19.0	6.0	5552xM6
8x1.25	90	22.0	8.0	5552xM8
10x1.50	100	24.0	10.0	5552xM10
12x1.75	110	18.0	9.0	823xM12
16x2.0	110	20.0	9.0	823xM16
20x2.5	140	22.0	16.0	823xM20



GUHRING GUN NOSED MACHINE TAPS
POWDER METAL BLUE RING

For stainless and acid resistant steels.

SIZE	O/A	FLUTE	SHANK	PART NO.
3x0.50	56	10.0	3.5	877xM3
4x0.70	63	13.0	4.5	5559xM4
5x0.80	70	16.0	6.0	5559xM5
6x1.00	80	19.0	6.0	5559xM6
8x1.25	90	22.0	8.0	5559xM8
10x1.50	100	24.0	10.0	5559xM10



GUHRING SPIRAL FLUTE MACHINE TAPS
POWDER METAL BLUE RING

For stainless and acid resistant steels.

SIZE	O/A	FLUTE	SHANK	PART NO.
3x0.50	56	6.0	3.5	909xM3
4x0.70	63	8.0	4.5	909xM4
5x0.80	70	8.0	6.0	909xM5
6x1.00	80	11.0	6.0	909xM6
8x1.25	90	13.0	8.0	909xM8
10x1.50	100	16.0	10.0	909xM10



GUHRING GUN NOSED MACHINE TAPS
HSS-Co NITRIDED WHITE RING

For grey cast iron.

SIZE	O/A	FLUTE	SHANK	PART NO.
3x0.50	56	10.0	3.5	807xM3
4x0.70	63	13.0	4.5	5550xM4
5x0.80	70	16.0	6.0	5550xM5
6x1.00	80	19.0	6.0	5550xM6
8x1.25	90	22.0	8.0	5550xM8
10x1.50	100	24.0	10.0	5550xM10



GUHRING SOLID CARBIDE MACHINE TAPS
TICN COATED

SIZE	O/A	FLUTE	SHANK	PART NO.
3x0.50	56	12	3.5	2944xM3
4x0.70	63	14	4.5	2944xM4
5x0.80	70	17	6.0	2944xM5
6x1.00	80	20	6.0	2944xM6
8x1.25	90	20	8.0	2944xM8
10x1.50	100	24	10.0	2944xM10
12x1.75	110	28	12	2944xM12

GUHRING