


GENERAL TOOLS

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GUHRING SERIAL HAND TAPS IN SETS HSS

General purpose, preferably used for materials forming long and short chips such as steels up to 800 N/mm². Set of three taps 1st roughing, 2nd roughing, 3rd finishing.

SIZE	O/A	FLUTE	SHANK	PART NO.
1x0.25	32	5.5	2.5	861xM1
1.1x0.25	32	5.5	2.5	861xM1.1
1.2x0.25	32	5.5	2.5	861xM1.2
1.4x0.30	32	7.0	2.5	861xM1.4
1.6x0.35	32	8.0	2.5	861xM1.6
1.7x0.35	32.0	8.0	2.5	861xM1.7
1.8x0.35	32	8.0	2.5	861xM1.8
2x0.40	36	8.0	2.8	861xM2
2.2x0.45	36	9.0	2.8	861xM2.2
2.5x0.45	40	9.0	2.8	861xM2.5
3x0.50	40	11.0	3.5	861xM3
3.5x0.60	45	13.0	4.0	861xM3.5
4x0.70	45	13.0	4.5	861xM4
4.5x0.75	50	16.0	6.0	861xM4.5
5x0.80	50	16.0	6.0	861xM5
6x1.00	50	19.0	6.0	861xM6
7x1.00	50	19.0	6.0	861xM7
8x1.25	56	22.0	6.0	861xM8
9x1.25	63	22.0	7.0	861xM9
10x1.50	70	24.0	7.0	861xM10
11x1.5	70	24.0	8.0	861xM11
12x1.75	75	29.0	9.0	861xM12
14x2.00	80	30.0	11.0	861xM14
16x2.00	80	32.0	12.0	861xM16
18x2.50	95	34.0	14.0	861xM18
20x2.50	95	34.0	16.0	861xM20
22x2.50	100	34.0	18.0	861xM22
24x3.00	110	38.0	18.0	861xM24
27x3.00	110	38.0	20.0	861xM27
30x3.50	125	45.0	22.0	861xM30
36x4.00	150	56.0	28.0	861xM36
45x4.50	160	65.0	36.0	861xM45
52x5.00	180	70.0	40.0	861xM52

**ALL GUHRING SERIAL TAPS
AVAILABLE AS INDIVIDUALS**



GUHRING SERIAL HAND TAPS IN SETS HSS-Co

For high tensile materials up to 1200 N/mm² such as case hardened steels, heat treatable steels, tool steels & high speed steels. Set of three taps 1st roughing, 2nd roughing, 3rd finishing.

SIZE	O/A	FLUTE	SHANK	PART NO.
2X0.40	36	8.0	2.8	857xM2
2.2x0.45	36	9.0	2.8	857xM2.2
2.5x0.45	40	9.0	2.8	857xM2.5
3x0.50	40	11.0	3.5	857xM3
4x0.70	45	13.0	4.5	857xM4
5x0.80	50	16.0	6.0	857xM5
6x1.00	50	19.0	6.0	857xM6
8x1.25	56	22.0	6.0	857xM8
10x1.50	70	24.0	7.0	857xM10
12x1.75	75	29.0	9.0	857xM12
14x2.00	80	30.0	11.0	857xM14
16x2.00	80	32.0	12.0	857xM16



GUHRING SERIAL HAND TAPS IN SETS HSS-Co

For stainless & acid resistant steels including: sulphured steels, austenitic steels, martensitic steels and ferritic steels. Set of three taps 1st roughing, 2nd roughing, 3rd finishing.

SIZE	O/A	FLUTE	SHANK	PART NO.
3x0.50	40	11.0	3.5	853xM3
4x0.70	45	13.0	4.5	853xM4
5x0.80	50	16.0	6.0	853xM5
6x1.00	50	19.0	6.0	853xM6
8x1.25	56	22.0	6.0	853xM8
10x1.50	70	24.0	7.0	853xM10
12x1.75	75	29.0	9.0	853xM12

GUHRING